

LYCOFIT[®] Copper to PE Transition Fitting

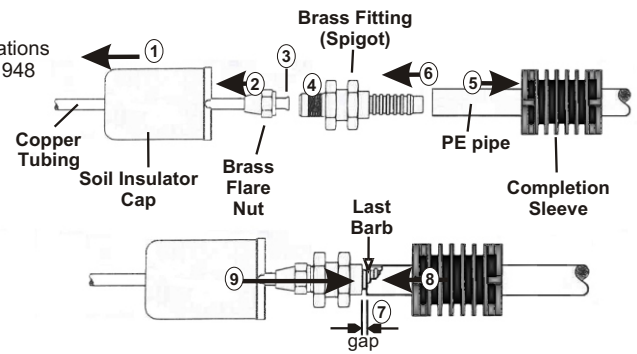
READ INSTRUCTIONS BEFORE INSTALLING

Conforms to Code of Federal Regulations
Title 49 Part 192 ASTM D 2513, F 1948

IMPORTANT:

- 1) DO NOT apply lubricants to LYCOFIT spigot or sleeves.
- 2) LYCOFIT couplings to be installed on O.D. controlled PE natural / LP gas pipe only. Ensure that the outlet service connection spigot and PE pipe are the same size and SDR or wall thickness.

- 1) Slide small open end of Soil Insulator Cap over copper tubing.
- 2) Slide Brass Flared Nut over copper tubing.
- 3) Correctly flare end of copper tubing, using a copper tubing flare tool.
- 4) Assemble Copper tubing to Brass Fitting, tighten assembly using open end wrenches.
- 5) Slide LYCOFIT Completion Sleeve over PE pipe.
- 6) Position Brass Fitting and PE pipe in tool (refer to QRP Tool Installation manual for proper tool operation procedures.)
- 7) Using QRP Tool, assemble PE pipe over spigot until the pipe end covers the last barb on spigot.
- 8) Slide the Completion Sleeve toward spigot, align in tool, and ratchet tool forward until the Sleeve stops against the fitting's flange.



- 9) Pressure test after installation to comply with minimum pipe line requirements specified in Code of Federal Regulations Title (49) Part (192) J requirements.
- 10) Align Soil Insulator Cap slots with Completion Sleeve ribs. Using the QRP tool, snap the Cap onto the Completion Sleeve. Fitting can now be buried.

Registered U.S. Patents

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rev. 2A (090804)

R. W. Lyall & Company, Inc.

LYALL Corona, CA (951) 270-1500 FAX (951) 270-1600

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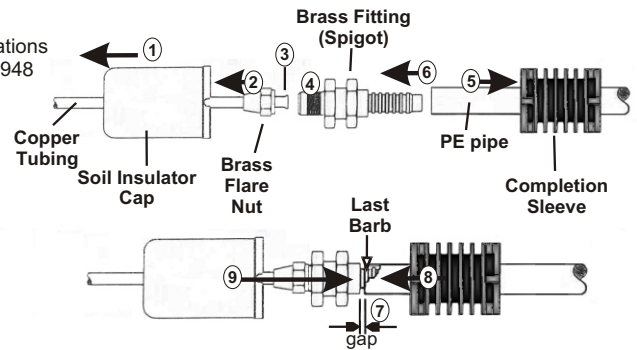
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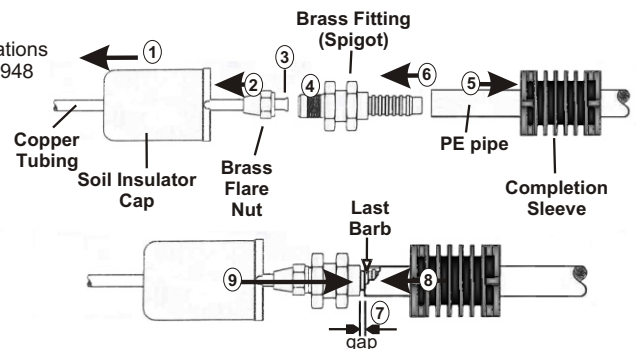
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